



# **Dulux Ultraprime Machine Primer - Waterbased**

**NZDI1269** 

### **Description**

DULUX Water Based Machine Primer is a high quality water based 100% acrylic primer developed for oven cured industrial priming of all timber and timber composite boards that have not been LOSP treated. DULUX Water Based Machine Primer has been specially engineered to deliver rapid block resistance to enable instant stacking. DULUX Water Based Machine Primer contains a unique wetting additive to enable successful priming of hard to coat timber substrates.

### **Features**

- Quick dry
- Rapid Block Resistance
- Hard Durable acrylic latex
- Mould & mildew resistant
- Excellent adhesion & flow

### **Benefits**

- Recoat same day
- · Allows for instant stacking & storage
- Longer time between repainting
- Provides increased protection between erection and topcoating
- Durable, smooth surface for high quality finish.

### Uses

Use DULUX Water Based Machine Primer as a primer for the oven cure priming of all timber and timber composite boards that have not been LOSP treated.

Performand	erformance Guide		
Weather	Excellent exterior durability when used as system for any of Dulux 100% acrylic exterior finishes	Water	Excellent resistance to rain and condensation for prolonged periods.
Solvent	Sensitive to aromatic hydrocarbons and alcohols.	Abrasion	Good resistance to abrasion





Typical Pro	perties				
Gloss Level	Low Sheen		Thinner	Water	
Colour	White, Light Green, & Light Grey		Components	1	
Number Of Coats	2		Toxicity	Lead free. Dry film	is non-toxic
V.O.C. Level	26		Sanding Properties	Good	
Touch Dry	20 Minutes		,	,	
Clean Up	Water				
Clean Up Description	Clean all equipment with water after use.				
Application Method	Air Spray Airless Spray  Other: Vacuum line coating				
Application Conditions	Solids By Volume	43			
		Min		Max	Recommended
	Wet Film Per Coat (microns)	40		60	50
	Dry Film Per Coat (microns)	17		25	22
	Recoat Time (min)	10 minutes		Indefinite	
	Theoretical Spread Rate (m <sup>2</sup> /L)	25.29		17.2	19.55

Application	Application Guide	
Surface Preparation	New Timber and timber composite boards: Remove any dirt, sand smooth and dust down.	
Application Procedure And Equipment	<ul> <li>Can be applied by vacuum coater, conventional and airless spray.</li> <li>Stir contents thoroughly before and during use.</li> <li>Airless/Conventional Spray: Ready for use.</li> <li>Vacuum coating: Ready for use.</li> </ul>	

Health And Safety				
MSDS Number	21330	Using Safety Precautions	For detailed information refer to the current Material Safety Data Sheet available through Dulux NZ Sales and Customer Service offices.	
Health Effects	Splashes to the eye will cause eye irritation. When spraying, inhalation of mists and vapours may produce respiratory irritation and headaches.	Protective Equipment	Wear suitable protective equipment and use in a well ventilated plant.	
Disposal	Do not contaminate stormwater with product or product washings. Do not pour product down the drain. Unwanted product should be brushed out on newspaper, allowed to dry and then disposed of via domestic waste collection. Empty containers should be left open in a wel ventilated area to dry out. When dry, recycle the container via recycling programmes. Disposal of empty paint containers via recycling programmes may differ between local authorities. Check with your local council first.			

## **Precautions And Limitations**

Do not overspread or exceed the recommended spreading rate.

Do not apply when temperature is below 10C or is likely to fall below 10C during the drying period.

Do not add linseed oil or mineral turpentine.





Transport And Storage			
Pack A	69904912, 69997677, & 69997678	Shipment Name	Not dangerous goods.; No special transport requirements.
Size		Weight	
200 Litre		291 Kg	
950 Litre		1383 Kg	
Flash Point	N/A	UN Number	N/A
Dangerous Goods Class	N/A	Package Group	N/A

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