

DULUX[®]

Plastic Varnish, 403G0055

Dulux Australia

ABN 67 000 049 427







Product Name:

403-G0055 Dulux[®] Plastic Varnish

Product Description:

Dulux[®] Plastic Varnish is a premium clear for coating the interior of polypropylene pails and lids. It is applied on a production line as a part of the pail production process. Dulux[®] Plastic Varnish is supplied ready for use.

Application data

		DuluxGroup Plastic Varnish must be applied to required standards including pre-flame treatment. Note: pre-flame treatment is required to meet min. 38 dyne ideally 40 dyne surface requirement immediately prior to spray application)
		Supplied ready for use, no further thinning required. Stir before use.
	Spray Viscosity DIN Cup 4 @ 25°C	12-14 seconds
	Spray application	Fluid Tip: CONVENTIONAL: 1.3 - 1.4mm HVLP: 1.5 - 1.9mm Spraying Pressure: 400 kPa/ 4 bar (60psi) 200 kPa/ 2 bar Or refer to manufacturer's recommendations
	Application	1 medium coat only Approx 6 mls for both pail and lid Dry film build: Min. 10 micron
	Baking	5 mins @ 50°C Do not exceed 50°C
	Spraying	Use air fed mask at all times. Refer to applicable AS/NZS Standards
	Clean up	Use xylene to flush lines and clean spray equipment



POWDER & INDUSTRIAL COATINGS

DULUX[®]

Plastic Varnish, 403G0055

Dulux Australia

ABN 67 000 049 427

Product Performance

Coverage - Visual	Coverage Lid - Complete internal coverage - no dewetting. Coverage Pail - Complete internal surface of pail (min. 100mm from very top of pail) with overspray extending within the natural tolerance of the application process - no dewetting.
Adhesion - X Hatch	No loss of adhesion
Film Dry	No Tackiness. No impact on film integrity post pail nesting/lid stacking - pre-delivery. No impact on film integrity denesting of pails / lids - post delivery. No impact of coating dry on lid / pail denesting efficiencies

For Safe Handling:

Please refer to the Material Safety Data Sheet No: DLX001479 for this product before use.

In the event of an emergency contact: 1 800 033 111
(ALL HOURS)

NZ 0800 734 607
(ALL HOURS)

For further information contact:

Dulux Industrial Coatings
1-15 Pound Rd, Dandenong South
Victoria, 3175
Australia
ACN 004 117 828

Telephone: 61 3 8787 4500

Fax: 61 3 8787 4542

Dulux is a registered trademark. Marks followed by the symbol [™] are trademarks.

DISCLAIMER: Any advice, recommendation, information, assistance or service provided by Dulux Industrial Coatings in relation to goods manufactured by it or their use and application is given in good faith and is believed by Dulux Industrial Coatings to be appropriate and reliable. However, any advice, recommendation, information, assistance or service provided by Dulux Industrial Coatings provided without liability or responsibility PROVIDED THAT the foregoing shall not exclude, limit, restrict or modify the right entitlements and remedies conferred upon any person or the liabilities imposed upon Dulux Industrial Coatings by any condition or warranty implied by applicable legislation, regulation or other Government ordinance voiding or prohibiting such exclusion, limitation or modification



POWDER & INDUSTRIAL COATINGS

DULUX[®]

Plastic Varnish, 403G0055

Dulux Australia

ABN 67 000 049 427